



PLASTOL 3630 B

HIGH RANGE WATER REDUCING ADMIXTURE

EUCLID CHEMICAL

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DESCRIPTION

PLASTOL 3630 B is a polycarboxylate plasticising admixture manufactured with state of the art chemistries developed for the production of high performance concrete / high strength concrete. Plastol 3630 B shows improved finishing characteristics when compared to other commonly used admixtures. Plastol 3630 B doesn't contain Calcium Chloride.

PRIMARY APPLICATIONS

- Ready mix Concrete
- Flowable Concrete
- Concrete mixtures utilizing Fly Ash, Slag or other natural pozzolans
- SCC Concrete
- High performance concrete/High Strength concrete

FEATURES/BENEFITS

Plastic Concrete

- Improves finishability
- Improves workability
- Reduces water requirement
- Improves setting times
- Excellent slump retention

Hardened Concrete

- Increases all strength
- Reduces permeability
- Increases durability
- Improves finished appearance

TECHNICAL INFORMATION

Performance Data:

PROPERTY	VALUE
Physical State	Straw yellow to light brown color liquid
Base Material	Polycarboxylate
Specific Gravity	1.11 ± 0.02 @ 27°C
pH	Minimum 6
Chloride Content	<0.2 %
Compatible with all cement types like OPC, OPC + Fly ash, PSC etc.,	

PACKAGING / YIELD

PLASTOL 3630 B is packaged in 220 Kg HDPE Barrel.

SHELF LIFE

12 months in original, unopened package

SPECIFICATIONS/COMPLIANCES

Confirms the requirements of

- IS 9103/2007
- ASTM C 494, Type G
- AASHTO M 194

DIRECTIONS FOR USE

- Normal dosage range is 200 ml - 600 ml / 50 kg of cement. However the optimum dosage is determined by site trials.
- Plastol 3630 B should be added to initial batch water of the concrete mixture.
- Do not dispense on to dry cement.
- Over dosing leads to retardation of setting times of concrete, Mix may segregate and bleeding of concrete.

PRECAUTIONS/LIMITATIONS

- Care should be taken to maintain PLASTOL 3630 B above freezing; however, freezing and subsequent thawing will not harm the material if thoroughly agitated. Never agitate with air or an air lance.
- In all cases, refer the Safety Data Sheet before use.